

SAFETY DATA SHEET

1. Identification

Product identifier **Worthington Water Soluble Soldering Flux**

Other means of identification

SDS number WC015

Recommended use Soldering flux.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Worthington Cylinder Corporation

Address 200 Old Wilson Bridge Road

Columbus, OH 43085

United States

Email: cylinders@worthingtonindustries.com

Telephone Number: 866-928-2657

CHEMTREC - 24 HOURS:

Within US and Canada 800-424-9300

Outside US and Canada +1 703-741-5970 (collect calls accepted)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 1

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2

Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes skin irritation. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Collect spillage.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Water	7732-18-5	85
Wax binder	NA	10
Hydrochloric acid	7647-01-0	2.5
Zinc chloride	7646-85-7	2.5

Composition comments All concentrations are in percent by weight.

4. First-aid measures

Inhalation Move to fresh air. If breathing is difficult, give oxygen. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention if discomfort persists.

Skin contact Remove and isolate contaminated clothing and shoes. Immediately flush with plenty of water for at least 15 minutes. Wash clothing separately before reuse. Get medical attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion If swallowed, rinse mouth with water (only if the person is conscious). Never give anything by mouth to a victim who is unconscious or is having convulsions. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Do not use mouth-to-mouth method if victim ingested the substance. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Causes skin irritation. May cause redness and pain. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed Treat symptomatically. Exposure may aggravate pre-existing respiratory, lung or kidney disorders.

General information Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media None.

Specific hazards arising from the chemical Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters Firefighters should wear full protective clothing including self contained breathing apparatus.

Fire fighting equipment/instructions Move containers from fire area if you can do it without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Will release small amounts of HCL upon decomposition.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Prevent product from entering drains. Stop the flow of material, if this is without risk. Neutralize with Sodium Bicarbonate or Soda Ash. Dilute with plenty of water. Clean surface thoroughly to remove residual contamination. Do not flush to sewer.

Environmental precautions Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not get in eyes and avoid contact with skin and clothing. Do not breathe fume/mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store below melting temperature. Keep away from heat. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Hydrochloric acid (CAS 7647-01-0)	Ceiling	7 mg/m ³	
Zinc chloride (CAS 7646-85-7)	PEL	5 ppm 1 mg/m ³	Fume.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Hydrochloric acid (CAS 7647-01-0)	Ceiling	2 ppm	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m ³	Fume.
	TWA	1 mg/m ³	Fume.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Hydrochloric acid (CAS 7647-01-0)	Ceiling	7 mg/m ³	
Zinc chloride (CAS 7646-85-7)	STEL	5 ppm 2 mg/m ³	Fume.
	TWA	1 mg/m ³	Fume.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide easy access to water supply and eye wash facilities.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety glasses or goggles.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Use a respirator when local exhaust or ventilation is not adequate to keep exposures below the OEL. In a confined space a supplied respirator may be required. Selection and use of respiratory protective equipment should be in accordance with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Semi-solid.
Form	Paste.
Color	White.

Odor	Odorless.
Odor threshold	Not available.
pH	1
Melting point/freezing point	140 °F (60 °C) / 14 °F (-10 °C)
Initial boiling point and boiling range	219.2 °F (104 °C)
Flash point	Not applicable.
Evaporation rate	0.6 (Butyl acetate = 1)
Flammability (solid, gas)	Non flammable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	0.99 (H2O=1)
Solubility(ies)	
Solubility (water)	Completely soluble in water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC	0 %

10. Stability and reactivity

Reactivity	The product is non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with metals. Excessive heat or cold. Contact with incompatible materials.
Incompatible materials	Alkalines. Strong oxidizing agents. Reducing agents. Cyanides. Combustible material.
Hazardous decomposition products	Thermal decomposition or combustion may liberate corrosive gases or fumes. Hydrogen chloride gas. Zinc oxides. Zinc chloride. Ammonium fume.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Irritating to respiratory system.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Causes skin irritation. May cause redness and pain. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Hydrochloric acid (CAS 7647-01-0)		
Acute		
Dermal		
LD50	Rabbit	> 5100 mg/kg
Inhalation		
Gas		
LC50	Rat	4.2 mg/l, 1 hours
Oral		
LD50	Rat	238 - 277 mg/kg
Zinc chloride (CAS 7646-85-7)		
Acute		
Oral		
LD50	Mouse	350 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	Not a skin sensitizer.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Hydrochloric acid (CAS 7647-01-0)	3 Not classifiable as to carcinogenicity to humans.	
NTP Report on Carcinogens		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Not regulated.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Can cause delayed lung injury.	
Further information	No other specific acute or chronic health impact noted.	

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components	Species	Test Results	
Hydrochloric acid (CAS 7647-01-0)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	0.492 mg/l, 48 Hours
Fish	LC50	Oncorhynchus mykiss	7.45 mg/l, 96 Hours
Zinc chloride (CAS 7646-85-7)			
Aquatic			
Crustacea	EC50	American or virginia oyster (Crassostrea virginica)	0.1511 - 0.2782 mg/l, 48 hours
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss)	0.101 - 0.197 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential	No data available on bioaccumulation.
Mobility in soil	This product is water soluble and may disperse in soil.
Other adverse effects	This product contains one or more substances identified as hazardous air pollutants (HAPs) per the US Federal Clean Air Act (see section 15). The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN3077
UN proper shipping name	Environmentally hazardous substances, solid, n.o.s. (Zinc chloride)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, A112, B54, IB8, IP3, N20, T1, TP33
Packaging exceptions	155
Packaging non bulk	213
Packaging bulk	240

IATA

UN number	UN3077
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (Zinc chloride)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	Yes
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN3077
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (ZINC CHLORIDE)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Hydrochloric acid (CAS 7647-01-0)	LISTED
Zinc chloride (CAS 7646-85-7)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydrochloric acid	7647-01-0	5000	500		

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Hydrochloric acid	7647-01-0	2.5
Zinc chloride	7646-85-7	2.5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Hydrochloric acid (CAS 7647-01-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Hydrochloric acid (CAS 7647-01-0)

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Hydrochloric acid (CAS 7647-01-0) 6545

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Hydrochloric acid (CAS 7647-01-0) 20 %WV

DEA Exempt Chemical Mixtures Code Number

Hydrochloric acid (CAS 7647-01-0) 6545

US state regulations California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. Massachusetts RTK - Substance List

Hydrochloric acid (CAS 7647-01-0)
Zinc chloride (CAS 7646-85-7)

US. New Jersey Worker and Community Right-to-Know Act

Hydrochloric acid (CAS 7647-01-0)
Zinc chloride (CAS 7646-85-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Hydrochloric acid (CAS 7647-01-0)
Zinc chloride (CAS 7646-85-7)

US. Rhode Island RTK

Hydrochloric acid (CAS 7647-01-0)

Zinc chloride (CAS 7646-85-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	28-May-2015
Revision date	21-June-2017
Version #	02
NFPA ratings	



Disclaimer

All information in this Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.