

Molybdenum	7439-98-7	0-0.1
Titanium	7440-32-6	0-0.1
Sulfur	7704-34-9	0-0.05
Phosphorus	7723-14-0	0-0.04
Boron	7440-42-8	0-0.02
Vanadium	7440-62-2	0-0.02
Lead	7439-92-1	0-0.01

Acrylic-Epoxy Coating (Cured Coating)

Chemical name	CAS number	%
Epoxy acrylic copolymer	Proprietary	0.003 - 0.02

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Contact with dust or fume: Immediately remove from further exposure. Get immediate medical assistance. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Give supplemental oxygen, if available. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Skin contact

Wash with soap and water. Get medical attention if irritation develops and persists. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Seek medical attention for severe cuts or abrasions.

Eye contact

Rinse immediately with plenty of water for at least 15 minutes. Remove any contact lenses. Get medical attention if irritation develops or persists.

Ingestion

Contact with dust: Immediately rinse mouth and drink a cupful of water. Never give anything by mouth to a victim who is unconscious or is having convulsions. Only induce vomiting at the instruction of medical personnel. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Dust and fumes may irritate eyes, skin and upper respiratory tract. Contact with molten material may cause thermal burns.

Indication of immediate medical attention and special treatment needed

Treat symptomatically. Exposure may aggravate pre-existing respiratory disorders. Symptoms may be delayed.

General information

Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Extinguish with foam, carbon dioxide or dry powder.

Unsuitable extinguishing media

Do not use water or halogenated extinguishing media.

Specific hazards arising from the chemical

Fire or high temperatures create: Metal oxides.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do it without risk.

General fire hazards

Solid metal is not flammable; however, finely divided metallic dust or powder may form an explosive mixture with air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Avoid inhalation of dust from the spilled material. Wear protective clothing as described in Section 8 of this SDS. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Methods and materials for containment and cleaning up

Pick up mechanically. For a dry material spill, use a HEPA (high efficiency particle air) vacuum to collect material and place in a sealable container for disposal. Avoid dust formation. Recover and recycle, if practical. Keep out of water supplies and sewers.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water.
If release occurs in the U.S. and is reportable under CERCLA Section 103, notify the National Response Center at (800)424-8802 (USA) or (202)426-2675 (USA).

7. Handling and storage**Precautions for safe handling**

Wear appropriate personal protective equipment (See Section 8). Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Avoid inhalation of dust and fumes. Avoid contact with skin and eyes. Avoid contact with sharp edges and hot surfaces. Do not get this material on clothing. Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Follow the recommendations in ANSI Z49.1, Safety in welding and cutting (ANSI=American National Standard Institute). Steel products are massive and care must be taken to prevent them from falling, rolling or tipping on objects in their path.

Conditions for safe storage, including any incompatibilities

Store away from incompatible materials.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Components	Type	Value
Lead (CAS 7439-92-1)	TWA	0.05 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m ³	Respirable dust.
		15 mg/m ³	Total dust.
Chromium (CAS 7440-47-3)	PEL	1 mg/m ³	
Manganese (CAS 7439-96-5)	Ceiling	5 mg/m ³	Fume.
Molybdenum (CAS 7439-98-7)	PEL	15 mg/m ³	Total dust.
Nickel (CAS 7440-02-0)	PEL	1 mg/m ³	
Phosphorus (CAS 7723-14-0)	PEL	0.1 mg/m ³	
Silicon (CAS 7440-21-3)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon (CAS 7440-44-0)	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.
Carbon (CAS 7440-44-0)	TWA	2 mg/m ³	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m ³	
Lead (CAS 7439-92-1)	TWA	0.05 mg/m ³	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m ³	Inhalable fraction.
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Respirable.
		5 mg/m ³	Welding fume or pyrophoric powder.
		10 mg/m ³	Total
Carbon (CAS 7440-44-0)	TWA	2.5 mg/m ³	Respirable.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m ³	
Lead (CAS 7439-92-1)	TWA	0.05 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Manganese (CAS 7439-96-5)	STEL	3 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m3	
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m3	
Silicon (CAS 7440-21-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Vanadium (CAS 7440-62-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Lead (CAS 7439-92-1)	300 µg/l	Lead	Blood	*

* - For sampling details, please see the source document.

Exposure guidelines

No exposure standards allocated.

Appropriate engineering controls

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust. Keep melting/soldering temperatures as low as possible to minimize the generation of fume. Shower, hand and eye washing facilities near the workplace are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Wear a face shield when working with molten material.

Skin protection

Hand protection

Wear protective gloves (i.e. latex, nitrile, neoprene).

Other

Chemical resistant clothing is recommended.

Respiratory protection

Use a respirator when local exhaust or ventilation is not adequate to keep exposures below the OEL. In a confined space a supplied respirator may be required. Selection and use of respiratory protective equipment should be in accordance with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Heat resistant/insulated gloves and clothing are recommended when working with molten material.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Metallic gray solid with color coating.

Physical state

Solid.

Form

Solid.

Color

Not available.

Odor

Odorless.

Odor threshold

Not available.

pH

Not applicable.

Melting point/freezing point

2400 - 2800 °F (1315.56 - 1537.78 °C)

Initial boiling point and boiling range

Not applicable.

Flash point

Not applicable.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not applicable.

Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	7.5 - 8.5
Solubility(ies)	
Solubility (water)	Not soluble in water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Percent volatile	0

10. Stability and reactivity

Reactivity	The product is non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials. Avoid molten metal contact with water.
Incompatible materials	Acids. Bases. Strong oxidizing agents.
Hazardous decomposition products	Toxic metal oxides are emitted when heated above the melting point.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the mucous membranes and respiratory tract. Lung damage and possible pulmonary edema can result from dust exposure. Inhalation of fumes may cause a flu-like illness called metal fume fever.
Skin contact	Dust may irritate skin. Contact with molten material may cause thermal burns.
Eye contact	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye.
Ingestion	Ingestion of dusts generated during working operations may cause nausea and vomiting.

Symptoms related to the physical, chemical and toxicological characteristics	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye, mucous membranes and respiratory tract. Contact with molten material may cause thermal burns.
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Information on toxicological effects

Acute toxicity	When heated, the vapors/fumes given off may cause respiratory tract irritation. High concentrations of freshly formed fumes/dusts of metal oxides can produce symptoms of metal fume fever.
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Components	Species	Test Results
Aluminium (CAS 7429-90-5)		
Acute		
<i>Inhalation</i>		
LC50	Rat	> 0.888 mg/l, 4 Hours
<i>Oral</i>		
LD50	Rat	9 g/kg

Components	Species	Test Results
Boron (CAS 7440-42-8)		
Acute		
<i>Oral</i>		
LD50	Rat	650 mg/kg
Carbon (CAS 7440-44-0)		
Acute		
<i>Inhalation</i>		
LC50	Rat	> 2000 mg/m3, 4 hours
Iron (CAS 7439-89-6)		
Acute		
<i>Inhalation</i>		
LC50	Rat	> 100 mg/m3, 6 hours
LD50	Rat	> 5 mg/kg
<i>Oral</i>		
LD50	Rat	98.6 g/kg
Manganese (CAS 7439-96-5)		
Acute		
<i>Inhalation</i>		
LC50/LC90	Rat	> 1500 mg/kg
<i>Oral</i>		
LD50	Rat	9000 mg/kg
Nickel (CAS 7440-02-0)		
Acute		
<i>Oral</i>		
LD50	Rat	> 9000 mg/kg
Silicon (CAS 7440-21-3)		
Acute		
<i>Oral</i>		
LD50	Rat	3150 mg/kg
Sulfur (CAS 7704-34-9)		
Acute		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg, 24 Hours
<i>Inhalation</i>		
LC50	Rat	> 5.43 g/m3, 4 Hours
<i>Oral</i>		
LD50	Rat	> 2200 mg/kg
Skin corrosion/irritation	Dust may irritate skin.	
Serious eye damage/eye irritation	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye.	
Respiratory or skin sensitization		
Respiratory sensitization	No sensitizing effects known.	
Skin sensitization	Prolonged contact with metallic dust or fumes may cause an allergic skin reaction in sensitized individuals.	
Germ cell mutagenicity	No data available.	
Carcinogenicity	Suspected of causing cancer. The International Agency for Research on Cancer (IARC). The National Toxicology Program (NTP) and OSHA do not list steel products as carcinogens. Steel products contain alloying elements and/or residual elements that are suspected or confirmed human carcinogens (e.g. chromium, nickel). IARC identifies welding fumes as a group 2B carcinogen, a mixture that is possibly carcinogenic to humans. Welding fumes are difficult to classify because the composition and quantity are dependent upon the alloy being welded, electrodes used, and process.	

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (CAS 7440-47-3)

3 Not classifiable as to carcinogenicity to humans.

Lead (CAS 7439-92-1)

2B Possibly carcinogenic to humans.

Nickel (CAS 7440-02-0)

2B Possibly carcinogenic to humans.

NTP Report on Carcinogens

Lead (CAS 7439-92-1)

Reasonably Anticipated to be a Human Carcinogen.

Nickel (CAS 7440-02-0)

Reasonably Anticipated to be a Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - single exposure	May cause irritation of respiratory tract.
Specific target organ toxicity - repeated exposure	Causes damage to organs () through prolonged or repeated exposure.
Aspiration hazard	Not relevant, due to the form of the product.
Chronic effects	Prolonged and repeated overexposure to dust can lead to benign pneumoconiosis. Chronic exposure to breathing low levels of manganese dust or fume over a long period of time can result in "manganism," a disease of the central nervous system similar to Parkinson's Disease, gait impairment, muscle spasms and behavioral changes.
Further information	Steel products may be coated with oil based products to prevent rust. Rust preventive oils are generally applied at customer request and usually contains severely hydrotreated light and heavy naphthenic oils. Prolonged contact with rust preventive oil may cause dermatitis.

12. Ecological information

Ecotoxicity Alloys in massive forms present a limited hazard for the environment.

Components	Species	Test Results
Phosphorus (CAS 7723-14-0)		
Aquatic		
Crustacea	EC50 Water flea (<i>Daphnia magna</i>)	0.025 - 0.037 mg/l, 48 hours
Fish	LC50 Bluegill (<i>Lepomis macrochirus</i>)	0.002 - 0.006 mg/l, 96 hours
		0.001 - 0.004 mg/l, 96 hours

Persistence and degradability	The product is not biodegradable.
Bioaccumulative potential	No data available.
Mobility in soil	Alloys in massive forms are not mobile in the environment.
Other adverse effects	None expected.

13. Disposal considerations

Disposal instructions	Dispose in accordance with all applicable regulations.
Local disposal regulations	Dispose of in accordance with local regulations.
Hazardous waste code	Not regulated.
Waste from residues / unused products	Dispose of in accordance with local regulations. Scrapped material should be sent for refining to recover precious metal content. Solid metal and alloys in the form of particles may be reactive. Its hazardous characteristics, including fire and explosion, should be determined prior to disposal.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Lead (CAS 7439-92-1)	Reproductive toxicity Central nervous system Kidney Blood Acute toxicity
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CERCLA Hazardous Substance List (40 CFR 302.4)

Chromium (CAS 7440-47-3)	LISTED
Lead (CAS 7439-92-1)	LISTED
Manganese (CAS 7439-96-5)	LISTED
Nickel (CAS 7440-02-0)	LISTED
Phosphorus (CAS 7723-14-0)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
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SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Phosphorus	7723-14-0	1	100		

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Manganese	7439-96-5	0-1
Nickel	7440-02-0	0-0.15
Lead	7439-92-1	0-0.01

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)
Lead (CAS 7439-92-1)
Manganese (CAS 7439-96-5)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Aluminium (CAS 7429-90-5)
Chromium (CAS 7440-47-3)
Lead (CAS 7439-92-1)
Manganese (CAS 7439-96-5)
Molybdenum (CAS 7439-98-7)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)
Silicon (CAS 7440-21-3)

Sulfur (CAS 7704-34-9)
Vanadium (CAS 7440-62-2)

US. New Jersey Worker and Community Right-to-Know Act

Aluminium (CAS 7429-90-5)
Boron (CAS 7440-42-8)
Carbon (CAS 7440-44-0)
Chromium (CAS 7440-47-3)
Lead (CAS 7439-92-1)
Manganese (CAS 7439-96-5)
Molybdenum (CAS 7439-98-7)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)
Silicon (CAS 7440-21-3)
Sulfur (CAS 7704-34-9)
Titanium (CAS 7440-32-6)
Vanadium (CAS 7440-62-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminium (CAS 7429-90-5)
Chromium (CAS 7440-47-3)
Lead (CAS 7439-92-1)
Manganese (CAS 7439-96-5)
Molybdenum (CAS 7439-98-7)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)
Silicon (CAS 7440-21-3)
Sulfur (CAS 7704-34-9)
Vanadium (CAS 7440-62-2)

US. Rhode Island RTK

Aluminium (CAS 7429-90-5)
Chromium (CAS 7440-47-3)
Lead (CAS 7439-92-1)
Manganese (CAS 7439-96-5)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)
Vanadium (CAS 7440-62-2)

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Lead (CAS 7439-92-1)
Nickel (CAS 7440-02-0)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-June-2015

PrimaCoat™ Steel

926996 Version #: 01 Revision date: - Issue date: 01-June-2015

SDS US

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Revision date -
Version # 01
Further information HMIS® is a registered trade and service mark of the NPCA.
HMIS® ratings Health: 1*
Flammability: 0
Physical hazard: 0

NFPA ratings



References

ACGIH
EPA: AQUIRE database
NLM: Hazardous Substances Data Base
US. IARC Monographs on Occupational Exposures to Chemical Agents
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer

All information in this Material Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.