COLD ROLLED STRIP

Comprehensive solutions for a broad range of industries.

WORTHINGTON INDUSTRIES

WORTHINGTONINDUSTRIES.COM

1-800-944-3733
Cold Rolled Strip
We provide both cold rolled sheet and strip.

**Pickling**
- Material thickness: 0.050” – 0.560”
- Material width: 24” – 74”
- Incoming OD: Max 84”
- Outgoing ID: 24”
- Coil weight: Max 90,000 lbs

**Cold Rolling**
- Material thickness: 0.015” – 0.400” [inquire with metallurgy and production]
- Material width: 8.00” – 51.50” [inquire with metallurgy and production]
- Incoming OD: Max 74”
- Outgoing ID: 20”, 24”
- Max weight: 50,000 lbs
- Gauge monitoring: X-ray

**Annealing**
- 100% hydrogen batch annealing
- 60 bases
- Max coil OD: 72”
- Max stack height: 170”
- Max weight: 165,000 lbs

**Slitting**
- Material thickness: 0.015” – 0.250”
- Material width: 0.500” – 72.00”
- Face width: 11”, 12” or 14”
- Incoming OD: Max 72”
- Outgoing ID: 16”
- Max weight: 6,000 lbs
- 13 recoilers
- Gauge monitoring – Isotope

**Oscillate Slitting**
- Material thickness: 0.015” – 0.125”
- Material width: 0.49” – 2.5”
- Face width: 11”, 12” or 14”
- Incoming OD: Max 72”
- Outgoing ID: 16”
- Max weight: 6,000 lbs
- 13 recoilers
- Gauge monitoring – Isotope

**Temper Rolling**
- Material thickness: 0.010” – 0.250”
- Material width: 1.00” – 30.50”
- Incoming OD: Max 72”
- Outgoing ID: 16”, 20”, 24”
- Max weight: 30,000 lbs
- Gauge monitoring: Isotope

**One Pass Rolling**
- Material thickness: 0.030” – 0.375”
- Material width: 1.00” – 15.75”
- Incoming ID/OD: 20”/24” – 64”
- Outgoing ID: 16”/24”
- Max weight: 10,000 lbs

We are the largest producer of cold rolled strip steel in North America.
When your specifications are critical and when your tight tolerances seem impossible, we can match what the mills cannot guarantee.

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